

# Dingo Servo Mounts

SlimSignal Assembly Instructions. (For HD1370A Servos only)

Please read these instructions right through before commencing.

Take a little care with the assembly and you will have a really robust servo mount.

Before you start, make sure that all the parts are in the kit (see diagram on the back page.)

Check the metal parts for excess flash from the lasercutting and remove if required with a small file or modelling knife. A small amount of burr on the edges will not affect operation, however check that the slider fits easily in both wings as tolerances here are quite tight and it needs to move freely for reliable operation.

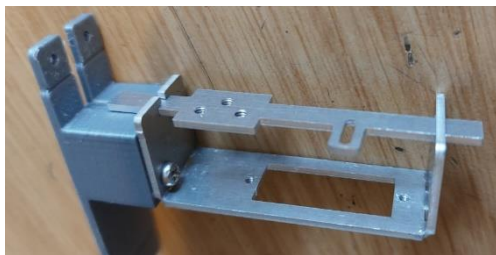
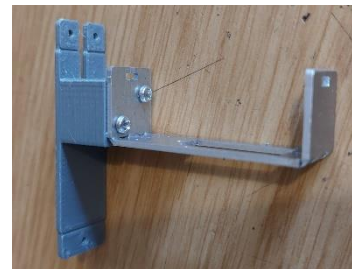
Any pips can be easily filed away.

This mount comes with the frame pre folded

First fit the footplate to the top of the mount with the 2 M2x6mm screws

Note: If using the gasket fit this first.

At this point you can fit the slider into the frame  
Fit the bottom in first and slide all the way home.  
Then you can slide it back into the top slot.



*(Note: I shot most of these pics on my mobile phone camera and it does tend to distort the picture somewhat and right angles may appear less so)*

Now prepare the servo horn

Fit the M1.6 x 8mm screw through from the back of the 3D printed replacement horn



It should self-start quite easily through the hole that is already in the servo horn  
Make sure that it is all the way in and should stand at right angles to the horn

Now fit a Servo tester to the servo and centre the motor

This mount is designed to fit a HD Power HD 1370A Servo motor. Other small servos may fit but I have not tried any others.

Note: The 3D printed replacement horn is supplied because the standard horns are very flimsy and may distort when adding screws.

Now centre the servo with a servo tester and fit the horn as shown to the servo with the tiny screw in the servo motor pack. (Be careful with these screws as they have a mind of their own and are hard to find replacements for)



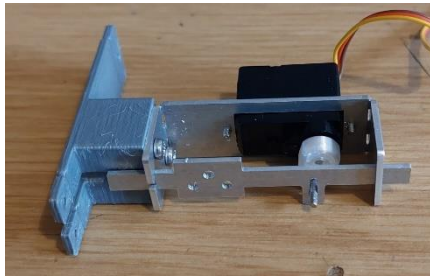
Now mount the servo motor from the back of the frame using the M1.6 x 5mm screws supplied.

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Make sure that the motor is oriented as per the picture. (The motor shaft is at the bottom – away from the foot plate.)

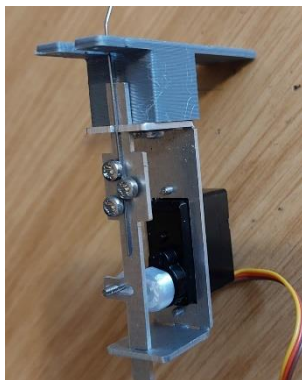
Also make sure that the horn screw engages with the slot in the slider.



*(The final footplate may vary a bit from these pictures which were shot on the prototype)*

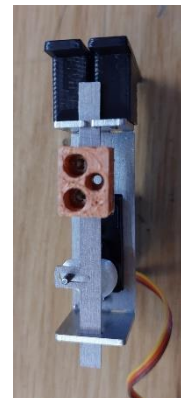
*This unit is quite delicate, so handle carefully and it should give years of satisfactory service.*

Connect up the servo tester and check that everything works smoothly with no binding etc.



Finally fit the 3 M2 x 3mm screws on the slider for holding down the actuator wire from your signal or alternatively you may want to use the magnetic clip designed for the Omni mount as this will give more protection for your signal.

*Note: You can build and attach a signal to the footplate before attaching the mechanism so that the signal plus mount becomes one complete unit.*









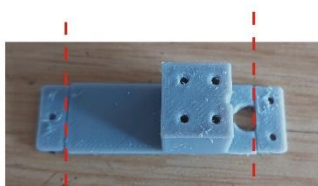
If using the magnet option you can fit this instead of the 3 screws just using 2 of these screws

If you have bought the “With Magnets” pack you will also have a Brownish plastic component and 2 magnets.

Assembly video is here for this magnetic clip. [https://youtu.be/g\\_jzVGfAouM](https://youtu.be/g_jzVGfAouM)

## Setting up a magnet clip for Omni Mount, Signal Mount or Mini Signals.

Put magnets together	Insert from Rear	Remove small magnet	Insert operating wire	Push down Magnet	Drop in Small magnet
					



These ends can be cut off if not required.

The Footplate can be shortened by cutting one or both ends off along the marked lines. This will in no way weaken the structure, but may leave you with a more difficult fixing problem.

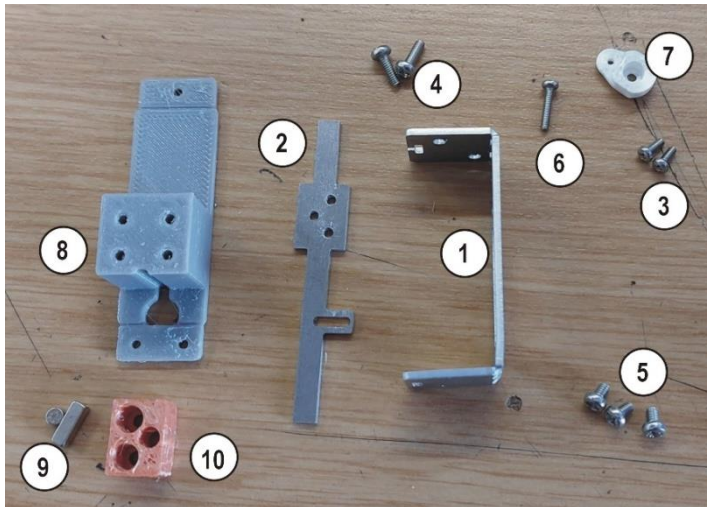
A rectangular hole of 15mm wide by 30mm long is required in the baseboard for the whole unit to fit though,

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No	Description	Qty
1	Main Frame	1
2	Slider	1
3	M1.6 x 4mm Pozi Pan Head Screws	2
4	M2 x 6mm Pozi Pan head screws	2
5	M2 x 3 mm Pozi Pan Head Screws	3
6	M1.6 x8 mm Pozi Pan Head Screw	1
7	3D Printed Drive dog / replaces horn on Servo	1
8	3D Printed Footplate	1
*9	Magnet set	1
*10	Magnet Holder	1

- Denotes parts for magnet option only



Please forward any comments or issues to me.

I hope you have many trouble free hours operating this unit.

I welcome feedback in order to improve the units for the future.

David Ingoldby

Email - [dingoservo@gmail.com](mailto:dingoservo@gmail.com) ,

Mob 0775 4901324. Web

[www.dingoservo.co.uk](http://www.dingoservo.co.uk)

**P.S.** I have now added in a 3D printed gasket as I realise that its difficult to cut a slot very accurately in the baseboard and you might need a bit of help covering up the slot. This is only 0.75mm thick so can easily be cut to fit if required.

It is the same length as the footplate but 2mm wider each side.

If used this should be fitted to the footplate before the footplate is fitted to the mechanism.

